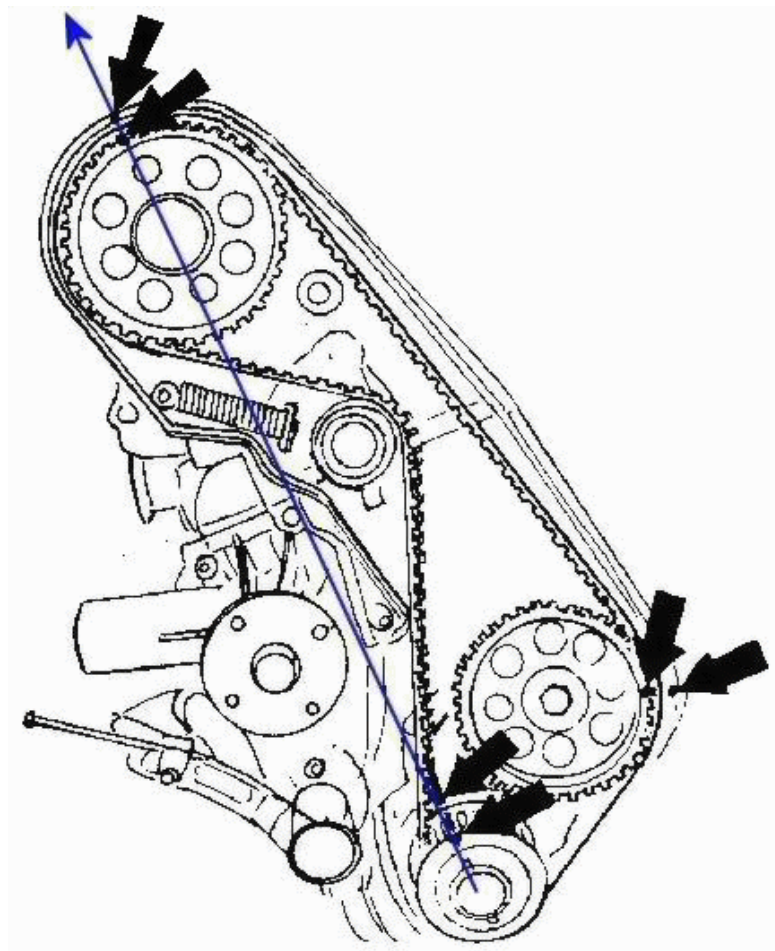


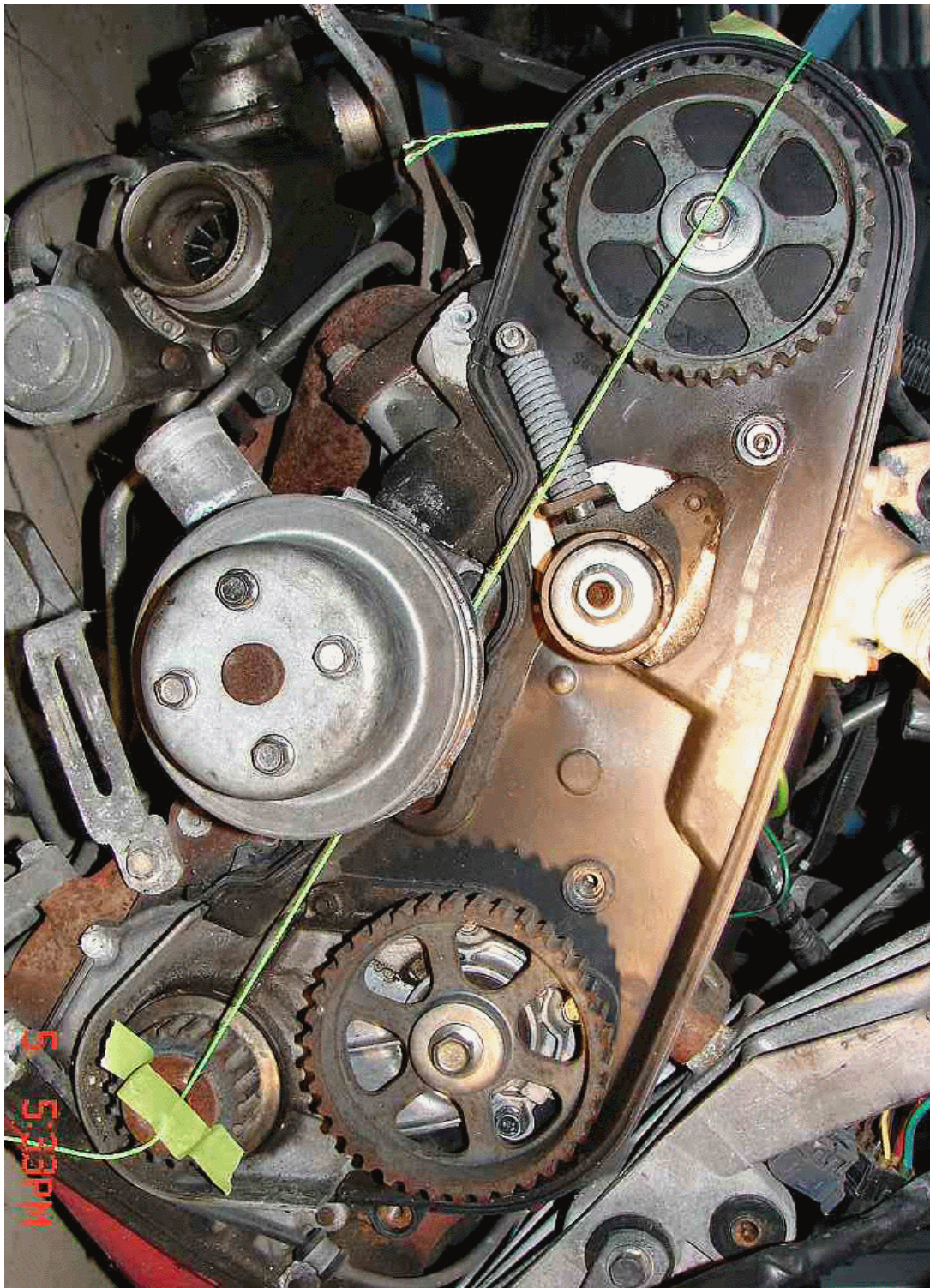
Volvo B230F Timing Belt Alignment

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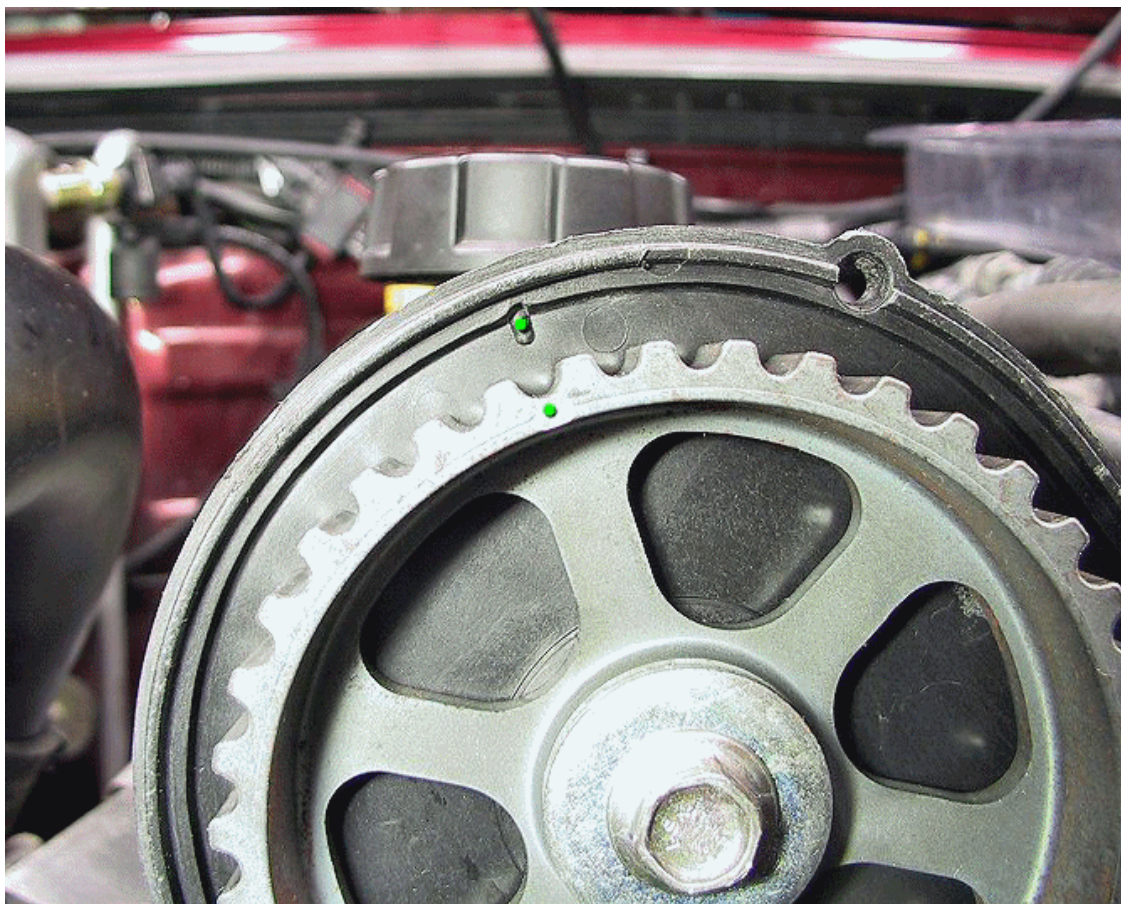
Below are photos illustrating the timing belt alignment on B230F style engines.

Overall alignment of markings:





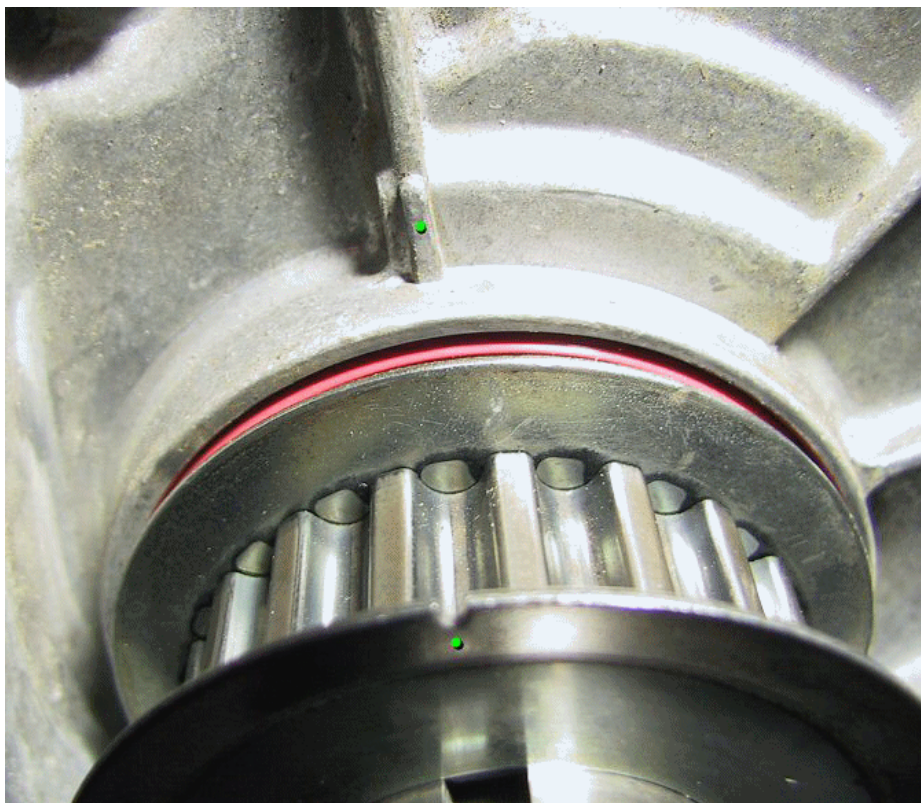
Markings on top cam gear:



Markings on intermediate shaft gear:

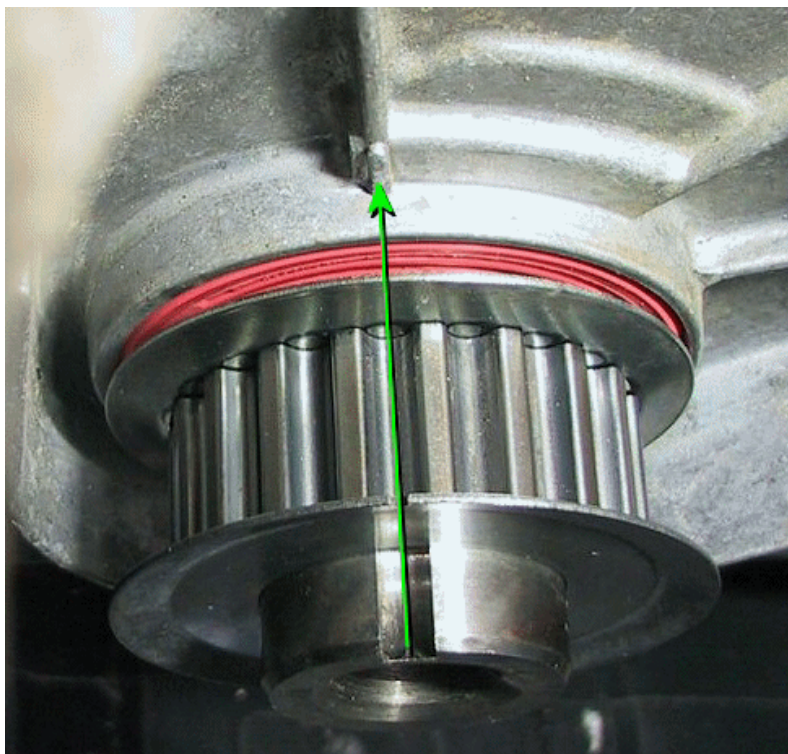


Markings on crankshaft gear:



Slot on crank gear washer matched to mark on crankcase cover:





[Volvo Maintenance FAQ for 7xx/9xx/90 Cars](#)
